

Estetic[®] Access

- Properties**
- Thermosetting paint
 - Surface treatment and paint: free of hexavalent chromium and heavy metals

Applications **Liners, furniture, indoor building applications**

Description	Thickness ⁽¹⁾	15 microns
	Composition	Front: 15 microns top coat Back: 5, 7, 10 or 12 microns backing coat Double-side finish available
	Gloss ⁽¹⁾	30 GU Other gloss levels on request
	Colour	A9002, A9010, A9881 Other colours on request
	Appearance	Smooth
	Temporary protection (optional)	Self-adhesive film or heat-sealed film

Performance	Adhesion of the coating (T-bend)	≤ 2 T
	Resistance to cracking on bending (T-bend)	≤ 3 T
	Impact resistance	15 J
	Clemen scratch resistance	≥ 1 kg
	Surface "pencil" hardness	HB to H
	Condensation resistance:	
	• QCT test	500 hours
	• Corrosion protection category	CPI2
	Salt spray test	150 hours
	Fire behaviour classification (EN 13501-1)	A1

Remarks These performance characteristics refer specifically to metallic coating Z100 and Optigal[®] ZM60 (guaranteed minimum). If any product (film, oil, foam, glue, paint etc) is to be applied after coil delivery, compatibility with the coating needs to be checked first. Although we take great care to reproduce the same aesthetic aspect on each coil, ArcelorMittal cannot guarantee the visual consistency from one single order item to another. Consequently, you need to consider placing one single order for one building; standard samples can only serve as a guide.

(1) Nominal value, tolerance according to EN 10169